

TOOLS NEEDED

Rubber Mallet • 3/16 Allen Wrench • Razor Knife • Measuring Tape • Masking Tape
Sharpie • 2 - 2-inch Spacers (*Wood, Plastic or Cardboard*)

PARTS LIST

4 - Casters	1 - 10' Single Rail	2 - "L" Brackets w/ Hardware	4 - Double-to-Double "L" Brackets w/ Hardware
2 - Bases	2 - 6' Double Rails		
16 - Rail Nuts	1 - 10' Double Rail	4 - 3" Flat Brackets w/ Hardware	
16 - Hex Head Screws	1 - Gasket		

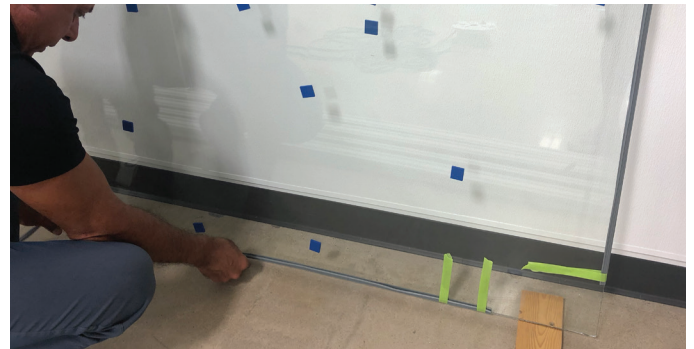
*** GLASS NOT INCLUDED**
Glass Type: 3/16" Tempered
Glass Size: 48" x 120.5"

ASSEMBLY INSTRUCTIONS

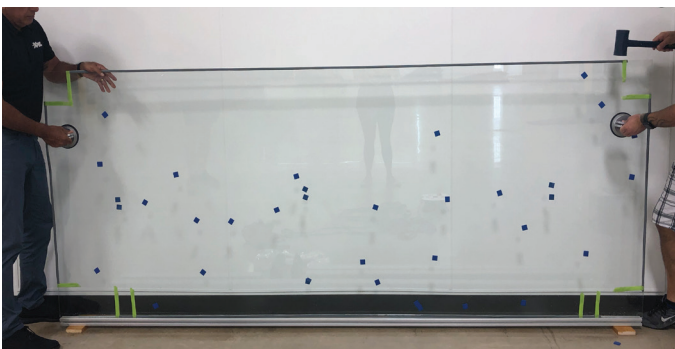
Notes: this will be assembled upside down to avoid having to handle glass outside the frame. Pre-threading all hardware on brackets is necessary before attaching to rails. The rail nuts slide into the slot in the rails.



1. Stand 4' x 10' glass up on the 10' edge. Place on wooden block spacers. Place one on each end. Measure and cut gaskets, Cut (2) 3' long sections & (2) 9' long sections of gaskets.



2. Install glass gaskets on all 4 edges of glass. Place 3' gasket section on the 4' edges and 9' gasket on 10' edges. Using masking tape, tape center and ends of gaskets to hold in place.



3. Lay the 10' single rail on wooden blocks and place glass in rail slot, centered. Glass should protrude 1/4" on each end of rail. Use mallet to seat glass in the rail.



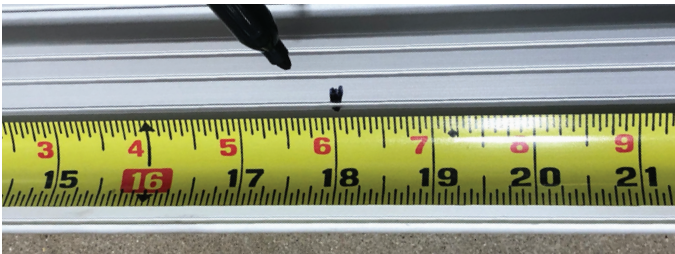
4. Fasten two 3" flat brackets on the end of each 6' double rail and attach to the 10' single rail on the floor. Use mallet to seat rails on to the glass if needed.



5. Fasten “L” brackets to the end of the 10’ double rail.



6. Slide the 10’ double rail down the 2 upright rails to the glass. Use mallet to seat the rail on the glass if needed. Then tighten screws to uprights. At this point all fasteners should be tight and glass should be seated on all 4 sides. Cut tape at gasket and remove excess tape.



7. Measure 18 inches on the two bases to center bases on uprights. Lean Peel Board on 5 gallon bucket or support in order to install bases and casters.



8. Install double to double “L” brackets to bases near center of rail, hand tightened to allow adjustment. Slide the bases brackets on to uprights, align and center, and tighten all screws.



9. Install casters on to bases using the 16 hex head screws and 16 rail nuts.



10. Make sure all screws are tight then flip the Peel Board over on to the casters.