

## XPEL VISION PLUS Edge Protection Sealant Instructions

XPEL recommends wearing appropriate eye and hand protection when handling chemicals  
Note: The use of an XPEL Edge Protection Sealant is required for all applications of VISION CLEAR VIEW PLUS.

### Step 1:

Install XPEL Clear View Plus and remove all installation excess solution during the installation process. It is important to use only new stainless steel blades when trimming excess film. Where XPEL Edge Protection Sealant is to be installed, it is best to trim film using a 5-way tool to provide a small gap, approximately 1/8" (see figure 1). If you cannot see the gap between the edge of the film and frame or gasket, the sealant will be ineffective.

Once the film has been installed correctly with the recommended gap, XPEL Edge Protection Sealant can be applied as long as the entire area is completely dry and free from installation solution.

### Step 2:

Prepare the cartridge applicator using the materials listed.

XPEL Sku: R1320 includes:

- (1) VISION PLUS Edge Guard Protection Sealant 32 oz Can

- (1) Cartridge Gun

- (1) Cartridge Parts kit -

- Kit Includes:

- 25 1oz (30ml) Cartridges

- 25 Cartridge Seals

- 5 Reusable Plungers

- 25 Caps

- 25 Tips

**NOTE:** XPEL Edge Protection Sealant must be properly installed using an XPEL applicator. First, snap the cartridge seal onto the plunger and insert the plunger into the cartridge and press in (see figure 2). Second, In a well-ventilated area, place the tip of the cartridge into the XPEL Edge Protection Sealant and pull the sealant into the cartridge by pulling on the plunger. Once the cartridge case is full, wipe the tip off with a paper towel or microfiber and place a cap on the cartridge (see figure 3). Take the filled cartridge and place on a flat surface with the cap facing up. Loosen the cap to allow the sealant to settle. Repeat as necessary. Secure the XPEL Edge Protection Sealant container and container lid with a rubberized mallet. Let a few minutes pass, remove the cap and release trapped air, then tighten the cap. This step is important to prevent air pockets in your sealant bead. Cut the tip to desired opening at a 15-30 degree angle. Set aside for step 3.

### Step 3:

While holding the handle in one hand, use your thumb to press the metal tab up. Insert the plunger rod (smooth side up), into the opening of the gun and push the plunger all in the way in (figure 4). Insert the filled cartridge into the top of the gun via the open slots (figure 5). Squeeze the handle a few times to secure the cartridge. Place the tip of the cartridge over a paper towel and replace the cap with the cut tip from step 2. Squeeze the trigger to allow the sealant to flow. Speed of flow will vary depending on pressure you apply to the trigger. XPEL Edge Protection Sealant is a fluid, start with a slight squeeze and determine best pressure for your installation.

## XPEL VISION PLUS Edge Protection Sealant Instructions (cont.)

### Step 4:

Place the cartridge gun and cut tip from steps 2 & 3 against the gasket or frame. Begin to slowly press the trigger to allow a smooth, continuous flow of XPEL Edge Protection Sealant to begin and apply the sealant along your film edge. Please be sure to completely cover the exposed edges of the film to ensure proper coverage. Any visible light or voids on the sealant should be touched up immediately after to ensure complete coverage. Inform your customer of the sealant and its drying time.

### Step 5:

Return any unused XPEL Edge Protection Sealant to the container by removing the tip and dispensing the remaining sealant in the tube, into the container. Secure the lid with a rubberized mallet to ensure proper seal.

### Step 6:

If spills or errors occurred during installation of XPEL Edge Protection Sealant we recommend immediately cleaning with a soft towel with soap and water. Always wear appropriate eye and hand protection when handling chemicals.

**Note:** One Quart of XPEL VISION PLUS Edge Protection Sealant will cover approximately 1800 lineal feet (550 meters) of edge. The amount of sealant used is dependent on the bead size.

Figure 1

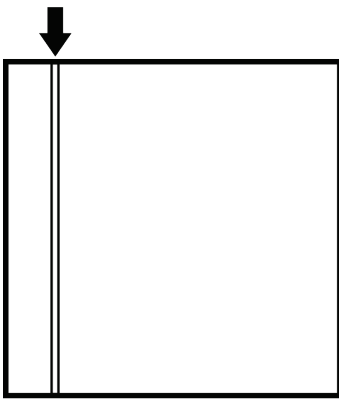


Figure 2

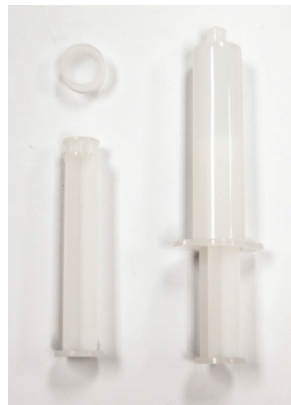


Figure 3



Figure 4



Figure 5

